

### TECHNICAL DATA SHEET

# DUBL-CHEK RED OXIDE No. 1

## Visible Magnetic Particle

Code 1551

#### DESCRIPTION

DUBL-CHEK Red Oxide No. 1 is red magnetic oxide particle that can be suspended in a highly refined light petroleum oil or water. It can be viewed under either visible or fluorescent light. The particles respond to magnetic leakage fields created by discontinuities in ferromagnetic material. Particles rapidly collect at leakage fields producing black indications.

#### FEATURES & BENEFITS

- Particles are easily agitated, fast acting and produce defined indications
- Particles meet specification requirements
- Can be used with both stationary and portable magnetic test equipment
- Can be used at elevated temperatures
- Water based suspension is non-flammable

#### PHYSICAL PROPERTIES

Particle Colour: Red  
 Specific Gravity: 0.4 g/ml  
 Particle Size: 5 – 30 µm (average 10µm)  
 Temperature limit: 0°C to 49°C

#### ORDERING INFORMATION

Product Code	Packaging
1551/2LBS	1kg
1551/12LBS	5.5kgs (1.4 gallons)



#### BATCH NUMBERS

Batch numbers can be found on the bottom of aerosol cans or labels of bulk containers. Certificate of Conformance documents are provided with the product or can be download from [www.callington.com](http://www.callington.com)

#### DIRECTIONS

**Note:** These instructions describe the basic process, but they may need to be amended by the user to comply with applicable specifications and/or inspection criteria provided by the contracting agency.

**Oil Suspension:** Use at a concentration of 8.0g/L of MPF. For best results, add a small amount of MPF to the powder and form a slurry prior to adding to the bath.

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**Water Suspension:** The water must be conditioned before adding the Red Oxide No.1 in order to disperse the particles, wet the test surface and inhibit corrosion. W5-C is the recommended conditioner and is added at 10g/L. Red Oxide No.1 should be added at a concentration of 8.0g/L.

**Settlement Test:** The settlement test, using a pear-shaped centrifuge tube, is essential to check the particle concentration and contamination to the suspension. This *SHALL* be performed on the initial batch, an adjustment made to the concentration, or at each shift change. The Settlement Test methods and particle concentrations can be found in relevant standards. The recommended volume is between 1.2 and 2.5 ml and will vary from one specification to another. The concentration may be adjusted by adding more MPF, water or Red Oxide No. 1 as required.

1. Clean the test surface and allow it to dry.
2. Apply DUBL-CHEK CP-2 for background contrast, if required.
3. Magnetise the area to be inspected.
4. Ensure continuous agitation of the suspension.
5. Apply the suspension to the test part at a distance of approximately 150mm from surface.
6. Allow the excess oil/water to run off the inspection area.
7. Inspect the surface under visible or fluorescent light
8. Collections of **Red Oxide No.1** particles will reveal discontinuities at the leakage fields.
9. Clean and repeat the process; changing the orientation of the magnetising direction

### STORAGE/SHELF LIFE

Keep away from moisture and sunlight. Keep the container closed when not in use. Shelf life: 36 months (3 years) from date of manufacture. Refer to NDT Shelf Life and Storage Recommendations for further information

### HEALTH & SAFETY

Use with adequate ventilation and away from spark, fire or open flames. Avoid prolonged or repeated contact with skin. Do not breathe gas, fumes, vapour or spray. Consult the MSDS for more Safety and Health information.

Get medical attention if irritation develops and persists. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves

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